

Certificate

Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 644/A 23 6061.01

Name and address of the
certificate holder: **Rösler Oberflächentechnik GmbH
Hausen 1
96231 Bad Staffelstein
Germany**

It is hereby certified that the manufacturer has furnished
proof of the quality requirements according to the test basis.
The mentioned company

- operates a quality system which ensures that the
manufacture and inspection of the products stated in your
report, are in compliance with applicable technical
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of
welded products.

Test basis: **EN ISO 3834-3**


Audit report no.: 01 240 644/A 23 6061

Scope: **The scope of the inspection and other relevant data are
given in the annex to the certificate.**

Manufacturing plant: see annex 2

Validity: **This certificate is valid until 2026-03-19.**

Cologne, 2024-04-22


Dipl.-Ing. Achim Makowka
Certification Body for welding manufacturers



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

Annex

to the certificate according to ISO 3834

Certificate no.: 01 240 644/A 23 6061.01

Name and address of the
manufacturer:

**Rösler Oberflächentechnik GmbH
Hausen 1
96231 Bad Staffelstein
Germany**

Specifications:

EN ISO 3834-3

Scope of production:

Manufacturing of
- Pressure Equipment or parts for pressure equipment
- Steel construction or parts for steel constructions
- Components for process engineering constructions

Welding process
acc. EN ISO 4063:

111; 135t; 135v

Material group
acc. CEN ISO/TR 15608:

1.1; 1.2; 8.1

Responsible welding coordinator
acc. EN ISO 14731:

Mr. Carlo Heim; Stufe B (IWS/IIW)

Substitute:

Mr. Rainer Dinkel; Stufe B (EWS/EWF)

Remarks:

This annex is only valid in combination with the ISO 3834
certificate and does not replace the supporting documents
required under the scope of regulated by law.

Cologne, April 22, 2024

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH
Certification body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25

Annex 2

to the certificate according to ISO 3834

Certificate no.: 01 240 644/A 23 6061.01

Name and address of the
manufacturer:

**Rösler Oberflächentechnik GmbH
Hausen 1
96231 Bad Staffelstein
Germany**

Manufacturing plants:

**Rösler Oberflächentechnik GmbH
Vorstadt 1
96190 Untermerzbach
Germany**

Cologne, April 22, 2024

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

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M-012-E-Cert Annex 2-3834-Rev25