

# Certificate

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 644/A 23 6061.01

Name and address of the  
certificate holder: **Rösler Oberflächentechnik GmbH  
Hausen 1  
96231 Bad Staffelstein  
Germany**

It is hereby certified that the manufacturer has furnished  
proof of the quality requirements according to the test basis.  
The mentioned company

- operates a quality system which ensures that the  
manufacture and inspection of the products stated in your  
report, are in compliance with applicable technical  
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of  
welded products.

Test basis: **EN ISO 3834-3**


Audit report no.: 01 240 644/A 23 6061

Scope: **The scope of the inspection and other relevant data are  
given in the annex to the certificate.**

Manufacturing plant: see annex 2

Validity: **This certificate is valid until 2026-03-19.**

Cologne, 2024-04-22

  
Dipl.-Ing. Achim Makowka  
Certification Body for welding manufacturers



TÜV Rheinland Industrie Service GmbH  
Certification Body for welding manufacturers  
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

# Annex

## to the certificate according to ISO 3834

Certificate no.: 01 240 644/A 23 6061.01

Name and address of the  
manufacturer:

**Rösler Oberflächentechnik GmbH  
Hausen 1  
96231 Bad Staffelstein  
Germany**

Specifications:

EN ISO 3834-3

Scope of production:

Manufacturing of  
- Pressure Equipment or parts for pressure equipment  
- Steel construction or parts for steel constructions  
- Components for process engineering constructions

Welding process  
acc. EN ISO 4063:

111; 135t; 135v

Material group  
acc. CEN ISO/TR 15608:

1.1; 1.2; 8.1

Responsible welding coordinator  
acc. EN ISO 14731:

Mr. Carlo Heim; Stufe B (IWS/IIW)

Substitute:

Mr. Rainer Dinkel; Stufe B (EWS/EWF)

Remarks:

This annex is only valid in combination with the ISO 3834  
certificate and does not replace the supporting documents  
required under the scope of regulated by law.

Cologne, April 22, 2024

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH  
Certification body for welding manufacturers  
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25

# Annex 2

## to the certificate according to ISO 3834

Certificate no.: 01 240 644/A 23 6061.01

Name and address of the  
manufacturer:

**Rösler Oberflächentechnik GmbH  
Hausen 1  
96231 Bad Staffelstein  
Germany**

Manufacturing plants:

**Rösler Oberflächentechnik GmbH  
Vorstadt 1  
96190 Untermerzbach  
Germany**

Cologne, April 22, 2024

**Explanations:**

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH  
Certification body for welding manufacturers  
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex 2-3834-Rev25